



## DIAPHRAGM SENSING PRESSURE REDUCING VALVE PRV 30SS

DN 1/2" - 3/4"; DN15 - DN20

#### **DESCRIPTION**

The ADCA PRV30 series *direct acting, spring-loaded diaphragm sensing, balanced valve* pressure reducing valves, are designed for use on compressed air, water and other gases or liquids compatible with the materials of construction.

They are suitable for pressure reducing stations at the point of use on laundry machines, dyeing, food industries, sterilizers, etc.

#### MAIN FEATURES

Compact design. Balanced valve.

Machined from barstock materials or investment casting.



OPTIONS: Different soft valves for water and gases.

Relieving-Internal relief valve to allow reduce outlet pressure in a no-flow

condition. Built-in strainer.

Outlet 1/4" gauge connection on body.

Regulating screw with top cap.

USE: Compressed air, water and other gases and

liquids compatible with the construction.

AVAILABLE

MODELS: PRV30/SS – Stainless steel.

SIZES: DN 1/2" and DN 3/4"

DN 15 and DN 20

CONNECTIONS: Female screwed ISO7/1Rp(BS 21) or NPT.

Flanged EN 1092-1 PN40-PN63. Special flanges upon request.

INSTALLATION: Horizontal installation.

An "Y" strainer should be provided

upstream the valve.

See IMI, installation and maintenance

instructions.

**ORDER** 

REQUIREMENTS: Type of fluid

Maximum operating temperature

Inlet pressure and required outlet pressure

Capacity (maximum and minimum).

CAPACITIES								
Valve Size 15 20								
KVs (m3/h)	2,1	2,4						

LIMITING CONDITIONS						
Valve model	PRV30SS					
Body design conditions	PN 63					
Max.upstream pressure	50 bar					
Max.downstream pressure	15 bar					
Min.downstream pressure	0,2 bar					
Max.design temperature *	80 °C					
Max.recommended reducing ratio	40:1					
*Other on request						

\*Other on request.

CEMARKING (PED - European Directive 97/23/EC)					
PN 16-PN63	Category				
DN 15 to 20	SEP - art. 3, paragraph3				



### STEAM EQUIPMENT



	DIMENSIONS (mm)										
Screwed EN 1092-1 Flg.PN16/PN40 EN 1092-1 Flg.PN63/PN10							3/PN100				
SIZE DN	Α	В	С	WGT. Kgs	D*	E WGT. Kgs		D*	E	WGT. Kgs	
1/2"-15	80	38	175	1,8	150	47,5	3,2	210	52,5	4	
3/4"-20	80	38	175	1,8	150	52,5	3,8	230	70	6	

\* Different lenghts and connections on request.

Note: DN15 PN16/40 face to face dim. was adopted as per DN20 DN 1" or DN 25 available on special execution and same performace

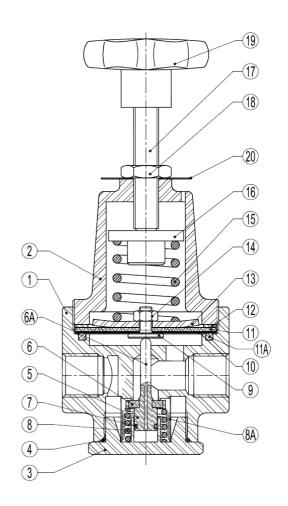
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MATERIALS						
POS.	DESIGNATION	MATERIAL				
1	VALVE BODY (a)	CF8M / 1.4408 ( AISI316 / 1.4401 )				
2	TOP COVER (a)	CF8M / 1.4408 ( AISI316 / 1.4401 )				
3	SEAT COVER (a)	CF8M / 1.4408 ( AISI316 / 1.4401 )				
4	* O-RING	NBR				
5	* PISTON VALVE	AISI316 / 1.4401				
6	* VALVE HEAD	NBR-EPDM-PTFE, etc				
6A	PUSHROD	AISI316 / 1.4401				
7	* O-RING	NBR-EPDM-PTFE, etc				
8	* VALVE SPRING	AISI302 / 1.4300				
8A	* STRAINER SCREEN	AISI304 / 1.4301				
9	PUSHER DISC	AISI304 / 1.4301				
10	* DIAPHRAGM	PTFE				
11	* DIAPHRAGM	**NBR				
11A	*O-RING	NBR-EPDM-PTFE, etc				
12	GASKET	** ALUMINIUM				
13	SPRING PLATE	AISI304 / 1.4301				
14	NUT	ST. STEEL A2-70				
15	* ADJUSTMENT SPRING	SPRING STEEL				
16	TOP SPRING PLATE	BRASS				
17	ADJUSTMENT SCREW	AISI304 / 1.4301				
18	LOCKNUT	ST. STEEL A2-70				
19	HANDWHEEL	PLASTIC				
20	SPRING IDENT. PLATE	ALUMINIUM				

<sup>\*</sup> Available spare parts. \*\* Stainless steel on request.

Remarks: All valves have a serial number. In case of non-standard valves this number must be supplied if spare parts are ordered.

a) Barstock execution on request







ORDERING C	ODES	PF	<b>?</b> V:	308	SS							
Valve Model	R30	Ι.	1	W	N	С	R				15	
PRV30SS - Diaphragm sensing	R30											
Outlet spring range			1									
Nº1 - 0,2 to 1,5 bar			1	1								
Nº2 - 0,3 to 3 bar			2	1								
Nº3 - 0,8 to 8 bar			3	1								
Nº4 - 1,5 to 15 bar			4	1								
Aplication												
Water				W								
Gases				G								
Oxygen (Degreased)				0								
Seal material												
NBR					N							İ
EPDM					Е							İ
PTFE					Т							İ
FPM/VITON					٧							
Maximum inlet pressure	9											İ
30 bar						С	l					
50 bar a)						D	l					
Diaphragm material							l					
Stainless steel (Non-relieving)							s					
Rubber/PTFE (Relieving or non-relieving)							R					
Gauge port 1/4"												
Without gauge ports								(1)	1			
Gauge port on the left side (Related to the flow d	lirection)							4	1			
Gauge port on the right side (Related to the flow		1)						3	1			
Gauge ports on both sides		•						2	1			
Relieving									1			
Non-relieving									(1)			
Relieving (Only for non-dangerous gases)									R			
Pipe connec	tion											
Threaded BSP ISO 7/1 Rp										Α	Ī	
Threaded NPT ANSI B1.20.1										С	Ĭ	
Socket weld SW ANSI B16.11										Н		
Butt weld BW ANSI B16.25										ı		
Flanged EN1092-1 PN40										N		İ
Flanged EN1092-1 PN63										0		1
Flanged ANSI B16.5 150#										U		1
Flanged ANSI B16.5 300#										٧	]	İ
Flanged ANSI B16.5 600#										W		İ
Size												1
DN 1/2" or DN 15											15	1
DN 3/4" or DN 20											20	l
DN 1" or DN 25 (same performance but larger co	onnection	า - s	pec	ial e	xec	ution	n)				25E	l
												l
												l
Special valv	es / Extr	as k	)									Ε

<sup>(1)</sup> Omitted if a standard valve is requested

a) The 50 bar inlet available only with spring  $N^{0}4$ 

b)Full description or addicional codes have to be added in case of non-standard combination.





# DIAPHRAGM SENSING PRESSURE REDUCING VALVE PRV 30SS

DN 1" - 1 1/4"; DN25 - DN32

#### **DESCRIPTION**

The ADCA PRV30 series *direct acting, spring-loaded diaphragm sensing, balanced valve* pressure reducing valves, are designed for use on compressed air, water and other gases or liquids compatible with the materials of construction.

They are suitable for pressure reducing stations at the point of use on laundry machines, dyeing, food industries, sterilizers, etc.

#### MAIN FEATURES

Compact design. Balanced valve.



OPTIONS: Different soft valves for water and gases.

Relieving-Internal relief valve to allow reduce outlet pressure in a no-flow

condition.

Outlet 1/4" gauge connection on body.

Regulating screw with top cap.

USE: Compressed air, water and other gases and

liquids compatible with the construction.

**AVAILABLE** 

MODELS: PRV30/SS – Stainless steel.

SIZES: DN 1" and DN 11/4"

DN 25 and DN 32

CONNECTIONS: Female screwed ISO7/1Rp(BS 21) or NPT.

Flanged EN1092-1 PN40-PN63. Special flanges upon request.

INSTALLATION: Horizontal installation.

An "Y" strainer should be provided

upstream the valve.

See IMI, installation and maintenance

ORDER

instructions.

REQUIREMENTS: Type of fluid

Maximum operating temperature

Inlet pressure and required outlet pressure

Capacity (maximum and minimum).

**PN63** 

**PN40** 

CAPACITIES							
Valve Size 25 32							
KVs (m3/h)	6,5	7,2					

LIMITING CONDITIONS					
PRV30SS					
PN 63					
50 bar					
15 bar					
0,2 bar					
80 °C					
40:1					

\*Other on request.

CE MARKING (PED - European Directive 97/23/EC)					
PN 16 - PN 63	Category				
DN 25 to 32	SEP - art. 3, paragraph3				





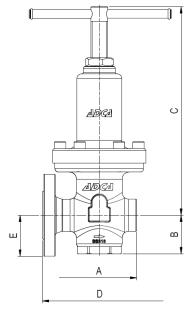
## STEAM EQUIPMENT

DIMENSIONS (mm) - CASTED VERSION									
Screwed Flg. PN16/40									
SIZE DN	A	В	С	WGT. Kgs	D*	E	WGT. Kgs		
1"-25	105	60	295	6,3	160	57,5	8,5		

<sup>\*</sup> Different lenghts on request.

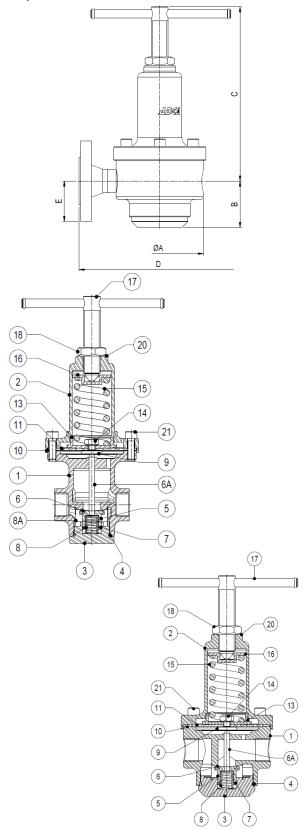
DIMENSION (mm) - BARSTOCK VERSION											
Screwed				FI	g. PN10	6/40	Flg. PN63/100				
SIZE DN	A	В	С	WGT. Kgs	D*	E	WGT. Kgs	D*	E	WGT. Kgs	
1"-25	125	66	250	7,5	230	57,5	10,5	230	70	12,8	
11/4"-32	125	66	250	7,5	260	70	11,4	260	77,5	14,4	

<sup>\*</sup> Different lenghts on request.



	MATE	RIALS
POS.	DESIGNATION	MATERIAL
1	VALVE BODY	AISI316 / 1.4401 ; CF8M / 1.4408
2	TOP COVER	CF8M / 1.4408
3	SEAT COVER	AISI316 / 1.4401
4	* O-RING	NBR
5	* PISTON VALVE	AISI316 / 1.4401
6	* VALVE HEAD	NBR-EPDM-PTFE,etc
6A	PUSHROD	AISI316 / 1.4401
7	* O-RING	NBR-EPDM-PTFE,etc
8	* VALVE SPRING	AISI302 / 1.4300
8A	* STRAINER SCREEN	AISI304 / 1.4301
9	PUSHER DISC	AISI304 / 1.4301
10	* DIAPHRAGM	PTFE
11	* DIAPHRAGM	**NBR
13	SPRING PLATE	AISI304 / 1.4301
14	NUT	ST.STEEL A2-70
15	* ADJUSTMENT SPRING	SPRING STEEL
16	TOP SPRING PLATE	BRASS
17	ADJUSTMENT SCREW	AISI304 / 1.4301
18	LOCKNUT	ST.STEEL A2-70
20	SPRING IDENT. PLATE	ALUMINIUM
21	BOLTS	ST.STEEL A2-70

<sup>\*</sup> Available spare parts. \*\* Stainless steel on request . Remarks: All valves have a serial number. In case of non-standard valves this number must be supplied if spare parts are ordered.







ORDERING CODES PRV30SS												
Valve Model	R30		1	W	Ν	С	R				15	
PRV30SS - Diaphragm sensing	R30											
Outlet spring range			İ									
Nº1 - 0,2 to 1,5 bar			1									
Nº2 - 0,3 to 3 bar			2									
Nº3 - 0,8 to 8 bar			3	ľ								
Nº4 - 1,5 to 15 bar			4	ľ								
Aplication												
Water				W	•							
Gases				G	•							
Oxygen (Degreased)				0								
Seal material												
NBR					N							
EPDM					Е							
PTFE					Т							
FPM/VITON					٧							
Maximum inlet pressure	9											
30 bar						С						
50 bar a)						D						
Diaphragm material												
Stainless steel (Non-relieving)							S					
Rubber/PTFE (Relieving or non-relieving)							R					
Gauge port 1/4"												
Without gauge ports								(1)				
Gauge port on the left side (Related to the flow d	lirection)							4				
Gauge port on the right side (Related to the flow		)						3				
Gauge ports on both sides								2				
Relieving												
Non-relieving									(1)			
Relieving (Only for non-dangerous gases)									R			
Pipe connec	tion											
Threaded BSP ISO 7/1 Rp										Α		
Threaded NPT ANSI B1.20.1										С		
Socket weld SW ANSI B16.11										Н		
Butt weld BW ANSI B16.25										I		
Flanged EN1092-1 PN40										N		
Flanged EN1092-1 PN63										0		
Flanged ANSI B16.5 150#										U		
Flanged ANSI B16.5 300#										٧		
Flanged ANSI B16.5 600#										W		
Size	)											
DN 1" or DN 25											25	
DN 11/4" or DN 32											32	
												L
Special valv	es / Extr	as k	)									Е

<sup>(1)</sup> Omitted if a standard valve is requested

a) The 50 bar inlet available only with spring  $N^{\circ}4$ 

b)Full description or addicional codes have to be added in case of non-standard combination.





## DIAPHRAGM SENSING PRESSURE REDUCING VALVE PRV 30SS

DN 11/2" - 2"; DN40 - DN50

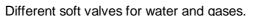
#### **DESCRIPTION**

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They are suitable for pressure reducing stations at the point of use on laundry machines, dyeing, food industries, sterilizers, etc.

#### MAIN FEATURES

Compact design.
Balanced valve.
Machined from barstock materials.



Relieving-Internal relief valve to allow reduce

outlet pressure in a no-flow condition.

Built-in strainer.

Outlet 1/4" gauge connection on body.

Regulating screw with top cap.

USE: Compressed air, water and other gases and

liquids compatible with the construction.

**AVAILABLE** 

**OPTIONS:** 

MODELS: PRV30/SS – Stainless steel.

SIZES: DN 11/2" and DN 2"

DN 40 and DN 50

CONNECTIONS: Female screwed ISO7/1Rp(BS 21) or NPT.

DN40-Flanged EN1092-1 Type11 B PN 40-63 DN50-Flanged EN1092-1 Type01 A PN 40 \* DN50-Flanged EN1092-1 Type11 B PN 63 \*Type 11 B PN40 welding neck available, with

different face to face dimension.

INSTALLATION: Horizontal installation.

An "Y" strainer should be provided upstream

the valve.

See IMI, installation and maintenance

instructions.

**ORDER** 

REQUIREMENTS: Type of fluid

Maximum operating temperature

Inlet pressure and required outlet pressure

Capacity (maximum and minimum).





Type 11 B Flanges

> Type 01 A Flanges

CAPACI	ΓIES	
Valve Size	40	50
KVs (m3/h)	12,7	13,7

LIMITING CONDITIO	NS
Valve model	PRV30SS
Body design conditions	PN 63
Max.upstream pressure	50 bar
Max.downstream pressure	15 bar
Min.downstream pressure	0,2 bar
Max.design temperature *	80 °C
Max.recommended reducing ratio	40:1
*Other on request.	

European Directive 97/23/EC)
Category
1 (CE Marked)



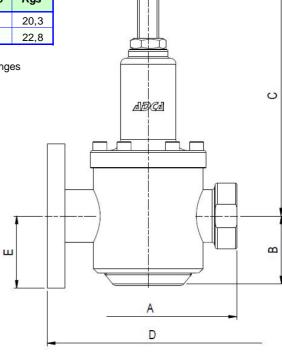


### STEAM EQUIPMENT

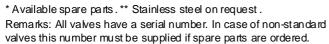
DIMENSIONS (mm)														
Scre wed					Flg	.PN1	6/40	Flg.PN63/100						
SIZE DN	А	В	С	WGT. Kgs	D*	Ε	WGT. Kgs	D*	E PN63	E PN100	WGT. Kgs			
11/2"-40	205	86	268	13	201	75	16,3	260	85	85	20,3			
2"-50	201	80	274	13,3	** 230	83	18,5	300	90	97,5	22,8			

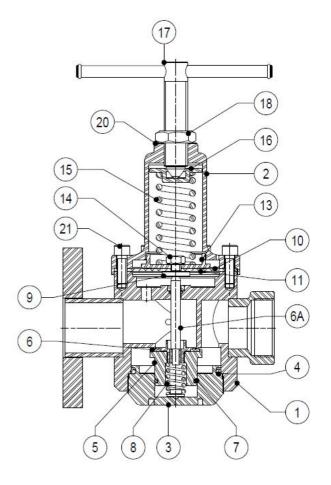
\* Different lenghts and ANSI flanges available on request.

 $<sup>^{\</sup>star\star}$  Only available with flat flanges EN 1092-1 Type01 A. Welding neck Type11 B flanges as option with 300 mm minimum face to face dimensions.



	MATERIA	LS
POS.	DESIGNATION	MATERIAL
1	VALVE BO DY	AISI316 / 1.4401
2	TOP COVER	CF8M / 1.4408
3	SEAT COVER	AISI316/ 1.4401
4	* O-RING	NBR
5	* PISTON VALVE	AISI316 / 1.4401
6	* VALVE HEAD	NBR-EPDM-PTFE,etc
6A	PUSHROD	AISI316 / 1.4401
7	* O-RING	NBR-EPDM-PTFE,etc
8	* VALVE SPRING	AISI302 / 1.4300
9	PUSHER DISC	AISI304 / 1.4301
10	* DIAPHRAGM	PTFE
11	* DIAPHRAGM	**NBR
13	SPRING PLATE	AISI304 / 1.4301
14	NUT	ST.STEEL A2-70
15	* ADJUSTMENT SPRING	SPRING STEEL
16	TOP SPRING PLATE	BRASS
17	ADJUSTMENT SCREW	AISI304 / 1.4301
18	LOCKNUT	ST.STEEL A2-70
20	SPRING IDENT. PLATE	ALUMINIUM
21	BOLTS	ST.STEEL A2-70









ORDERING C	ODES	PF	RV:	308	SS							
Valve Model	R30		1	W	N	С	R				15	
PRV30SS - Diaphragm sensing	R30											
Outlet spring range												
Nº1 - 0,2 to 1,5 bar			1									
Nº2 - 0,3 to 3 bar			2									
Nº3 - 0,8 to 8 bar			3									
Nº4 - 1,5 to 15 bar			4	1								
Aplication												
Water				W								
Gases				G								
Oxygen (Degreased)				0								
Seal material												
NBR					N							
EPDM					Е							l
PTFE					Т							l
FPM/VITON					٧							
Maximum inlet pressure	9											
30 bar						С						
50 bar a)						D						
Diaphragm materia												
Stainless steel (Non-relieving)							S	1				
Rubber/PTFE (Relieving or non-relieving)							R	1				
Gauge port 1/4"								1				
Without gauge ports								(1)				
Gauge port on the left side (Related to the flow of	lirection)							4	1			
Gauge port on the right side (Related to the flow		1)						3	1			
Gauge ports on both sides		,						2	1			
Relieving									1			
Non-relieving									(1)			
Relieving (Only for non-dangerous gases)									R			
Pipe connec	tion											
Threaded BSP ISO 7/1 Rp										Α	1	
Threaded NPT ANSI B1.20.1										C	1	
Socket weld SW ANSI B16.11										Н	1	
Butt weld BW ANSI B16.25										I	1	
Flanged EN1092-1 PN40										N	1	
Flanged EN1092-1 PN63										0	1	
Flanged ANSI B16.5 150#										U	1	
Flanged ANSI B16.5 300#										٧	1	l
Flanged ANSI B16.5 600#										W	1	
Size											1	
DN 1/2" or DN 15											15	1
DN 3/4" or DN 20											20	1
											25	1
											32	1
											40	1
											50	1
	es / Extr											E

<sup>(1)</sup> Omitted if a standard valve is requested

a) The 50 bar inlet available only with spring  $N^{\circ}4$ 

b)Full description or addicional codes have to be added in case of non-standard combination.